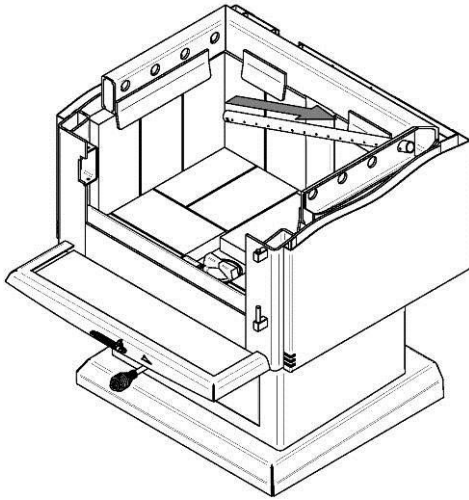
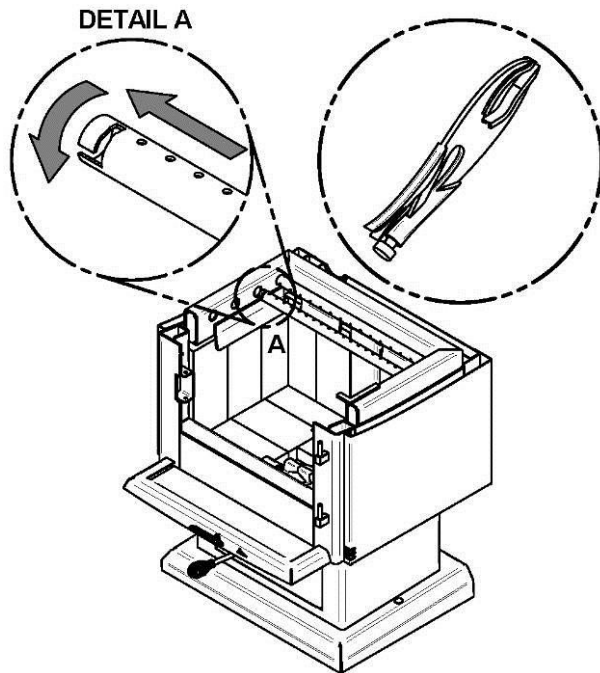


Appendix 8: Installation of Secondary Air Tubes and Baffle

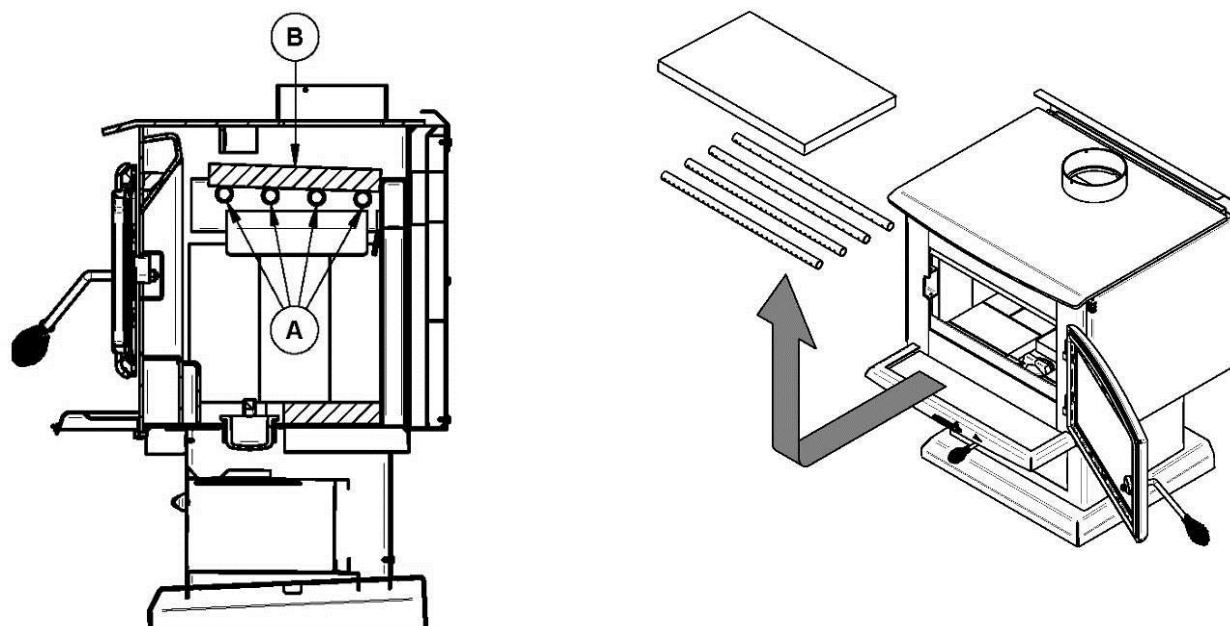


- 1- Starting with the rear tube, lean and insert the right end of the secondary air tube into the rear right channel hole. Then lift and insert the left end of the tube into the rear left channel.



- 2- Align the notch in the left end of the tube with the key of the left air channel hole. Using a « Wise grip » hold the tube and lock it in place by turning the tube as shown in **detail A**. Make sure the notch reaches the end of the key way.
- 3- Repeat **step 1** and **2** for the other secondary air tubes*.
- 4- To remove the tubes use the above steps in reverse order.

Note that secondary air tubes (A) can be replaced without removing the baffle board (B).



Important Notes:

The air tubes are identified for placement as follows:

Model	Type of tube
Solution 1.6	Front ► 30 holes of 0.140" Middle front ► 30 holes of 0.136" Middle rear ► 20 holes of 0.147" Rear ► 15 holes of 0.128"