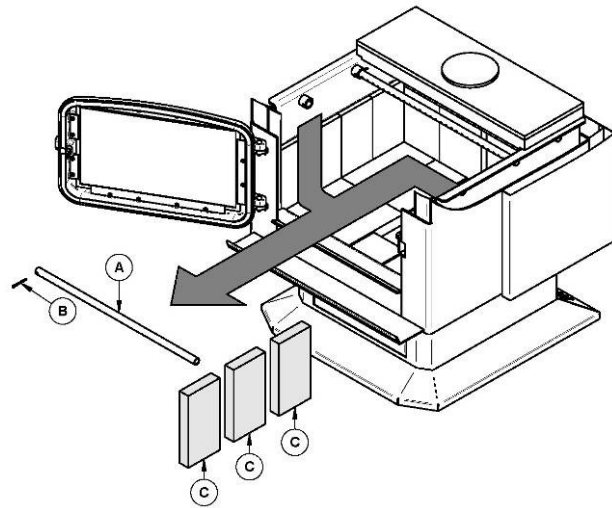
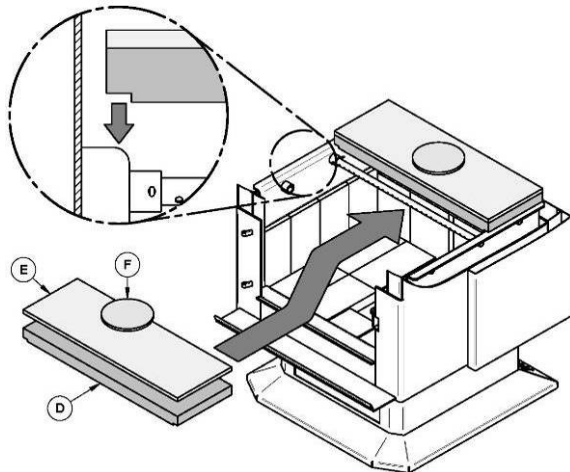


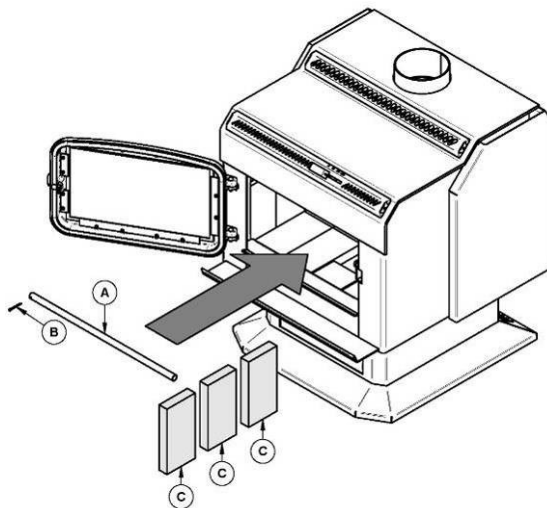
Appendix 5: Baffle Installation



- 1- Remove the front secondary air tube (A) and its cotter pin (B) and the three first bricks (C) on the right side of the combustion chamber.



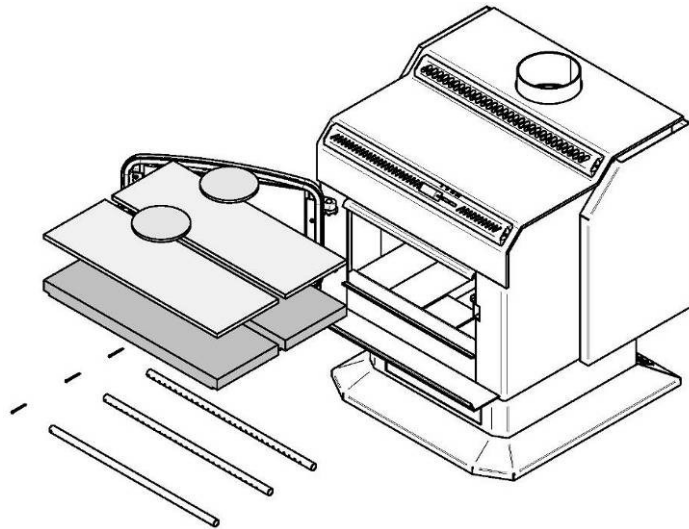
- 2- Pile up one insulation blanket (E) and an insulation weight (F) upon one baffle board (D). Insert them into the combustion chamber and pass them over the air channels. Push them to the back of the combustion chamber, making sure the baffle sits well on both air channels.



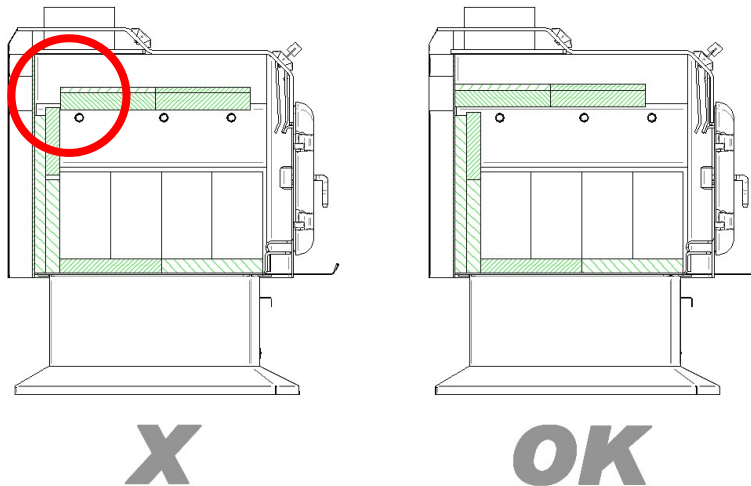
- 3- Repeat step 2 to install the second baffle.

- 4- Put back in place the previously removed secondary air tube (A) and its cotter pin (B) as well as the three bricks (C).

Note that secondary air tubes can be replaced without removing the baffle board.



Warning: The baffle on the left (represented bellow) is not positioned correctly. The baffle on the right is positioned perfectly. It must be **on top of the bricks at the rear of the unit**. Not positioning the baffle correctly will lead to over firing and induce premature wear and tear of the firebox components, which will void the warranty.



Important Notes:

The air tubes are identified for placement as follows:

Model	Type of tube
HT-2000	Front ► 28 holes of 0.203" Middle ► 28 holes of 0.172" Rear ► 28 holes of 0.172"