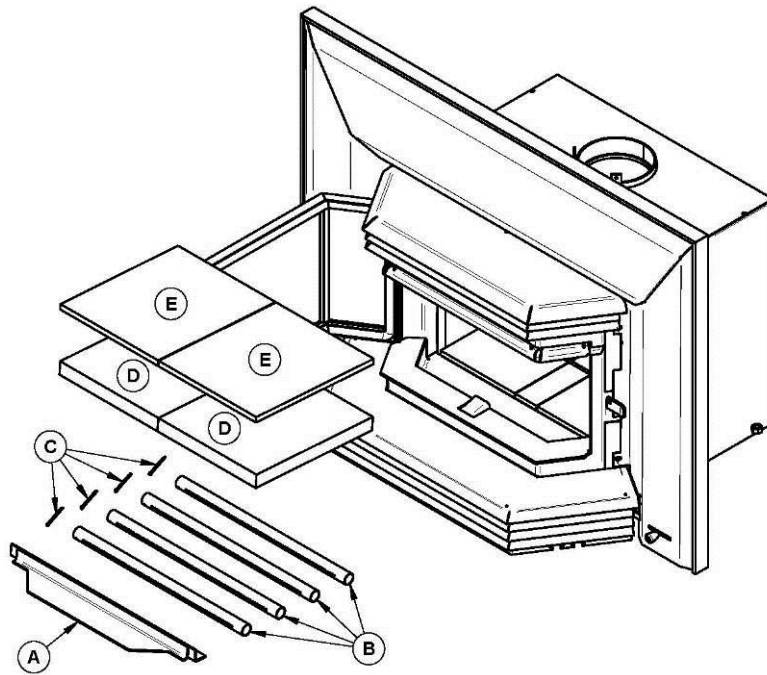
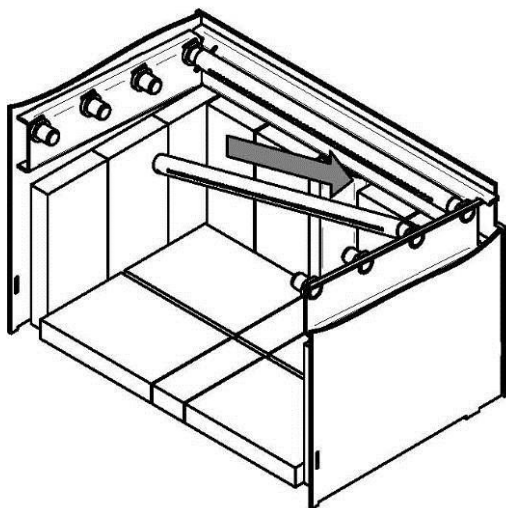


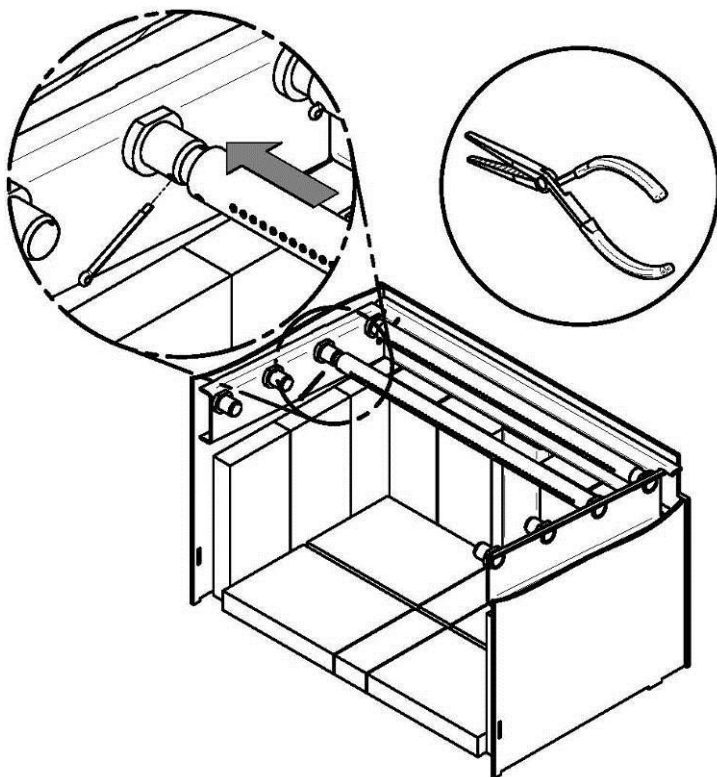
APPENDIX 3: INSTALLATION OF SECONDARY AIR TUBES AND BAFFLE



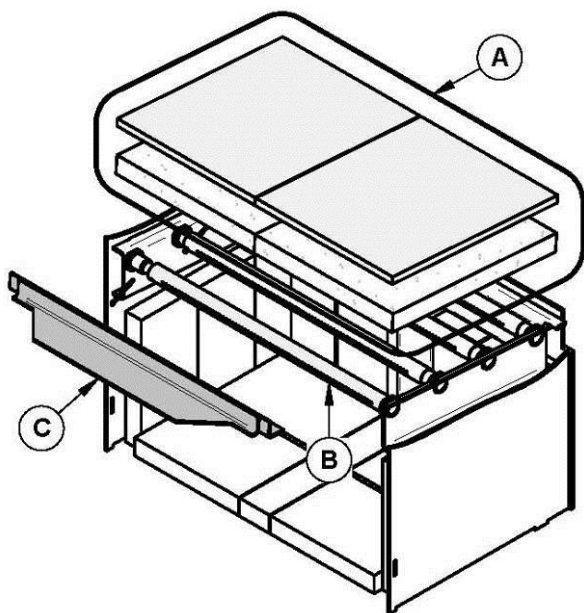
ITEM	DESCRIPTION	QUANTITY
A	BAFFLE EXTENSION	1
B	SECONDARY AIR TUBE	4
C	1/8" X 1/2" COTTER PIN	4
D	C-CAST BAFFLE BOARD	2
E	INSULATION WOOL BLANKET	2



1. Starting with the rear tube, lean and insert the right end of the secondary air tube into the rear right channel hole.

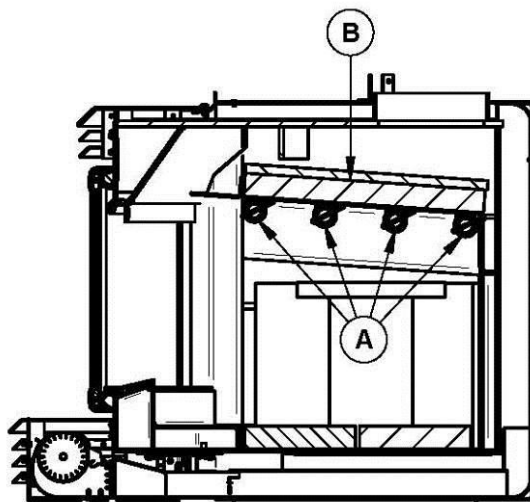


2. Lift and push the tube into the corresponding opposite nozzle. Align both nozzle and tube locking holes together and secure using a cotter pin with a pair of pliers.



3. Repeat **steps 1** and **2** for the two middle tubes. Install the baffle boards and insulation wool blankets (A) and then install the front secondary air tube (B). Finally, install the baffle extension (C) in between the front baffle board (A) and the front secondary air tube (B).
4. To remove the tubes use the above steps in reverse order.

Note that secondary air tubes (A) can be replaced without removing the baffle board (B).



Important Notes:

The air tubes are identified for placement as follows:

Model	Type of tube
2200 insert	Front ► 67 holes of 0.156" Middle front ► 67 holes of 0.140" Middle rear ► 67 holes of 0.140" Rear ► 67 holes of 0.125"