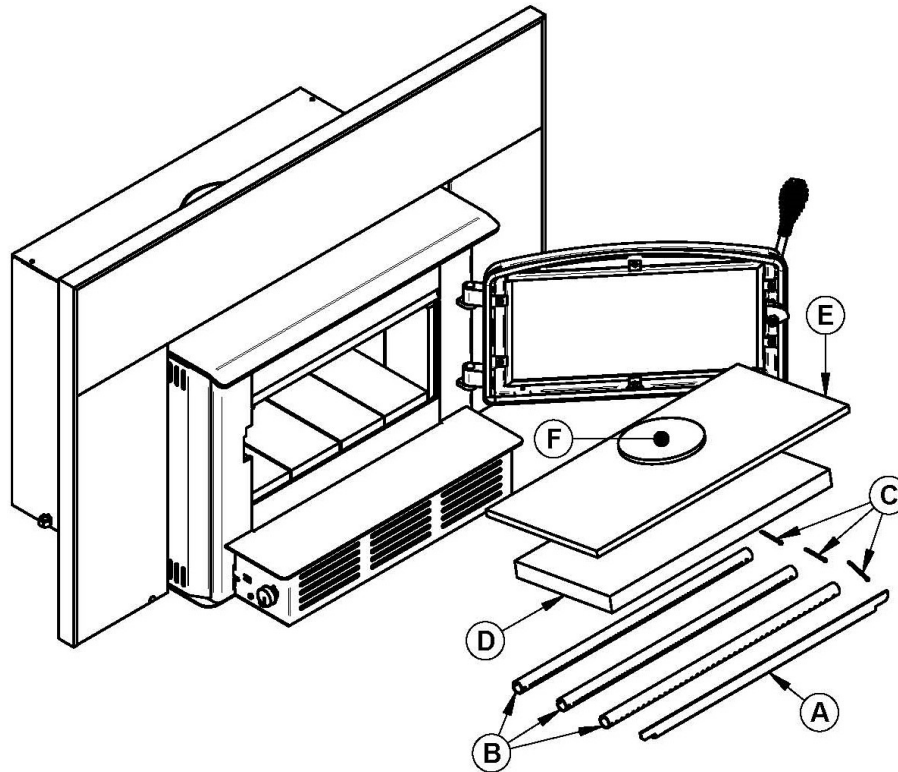
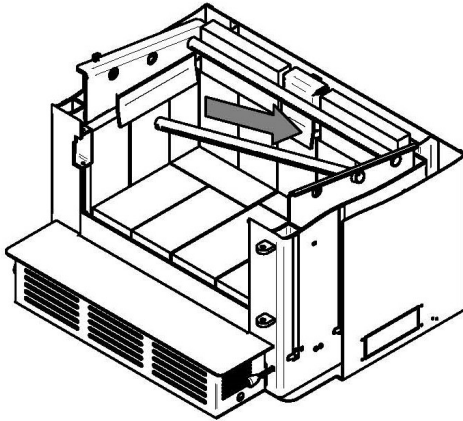


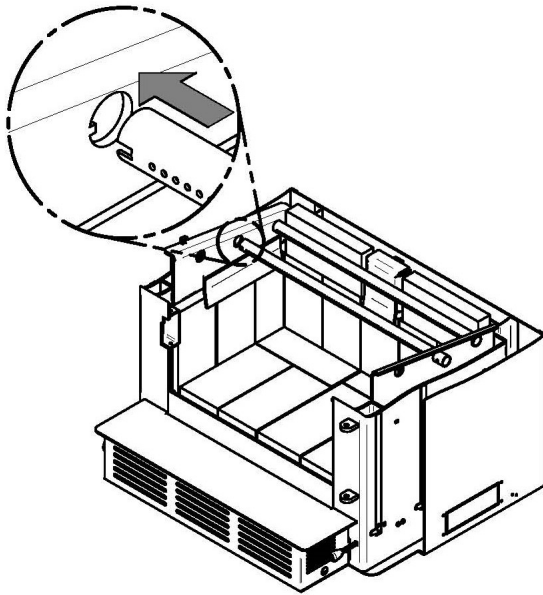
Appendix 4: Installation of Secondary Air Tubes and Baffle



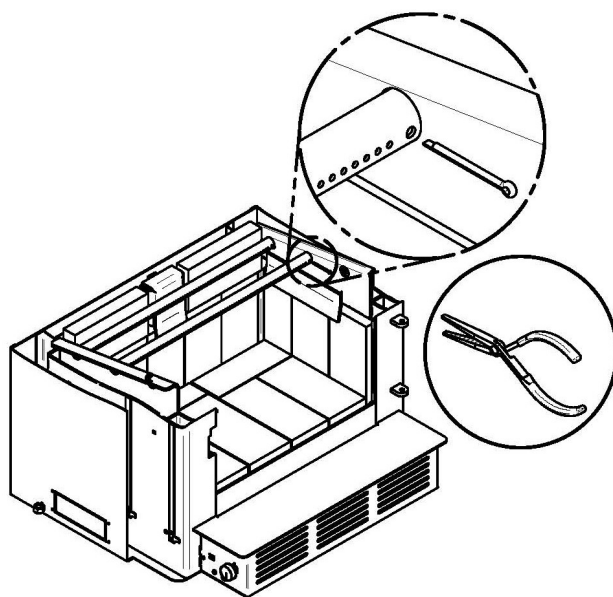
LETTER	DESCRIPTION	QTY
A	FRONT BAFFLE SUPPORT	1
B	SECONDARY AIR TUBE	3
C	STAINLESS STEEL COTTER PIN	3
D	VERMICULITE BAFFLE	1
E	BAFFLE INSULATION	1
F	BAFFLE INSULATION WEIGHT	1



1. Starting with the rear tube, lean and insert the right end of the secondary air tube into the rear right channel hole.

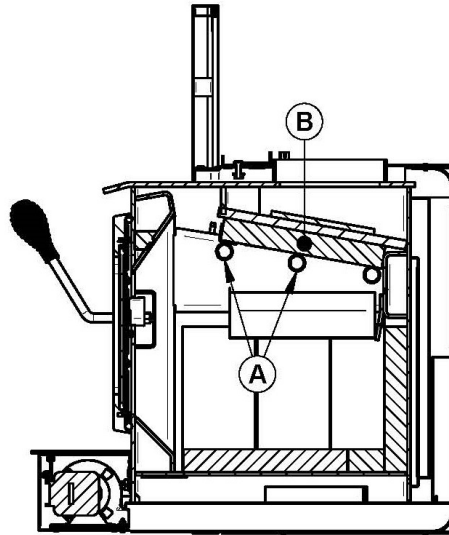


2. Align the notch in the left end of the tube with the key of the left air channel hole.



3. Secure the tube with the cotter pin and a pair of pliers.
4. Repeat **Steps 1, 2 and 3** for each tube. Put back the baffle in place before installing the front tube.
5. To remove the tubes use the above steps in reverse order.

Note that front and middle secondary air tubes (A) can be replaced without removing the baffle board (B).



Important Notes:

The air tubes are identified for placement as follows:

Model	Type of tube
Escape 1400 insert	Front ► 40 trous de 0.156" Middle ► 80 trous de 0.109" Rear ► 80 trous de 0.109"