

3-SPEED CONTROL BOX SRV7000-704

INSTALL INSTRUCTIONS

Replaces MPNs: SRV7000-704, SRV7000-205, 230-1844, 230-1131,
812-4410

Before Installing

- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
 - Ensure there are no pellets in the hopper assembly
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Installation Steps

1. Unplug the stove. Ensure no power is going into your unit.
 2. Unscrew Side access panel from the unit (Remove after pulling out the unit if the Stove is an Insert)
 3. Carefully wiggle out the old control box from the unit. (Slightly wiggle old board out and pay attention to how the old board was plugged in, **Do Not Force the Board In or Out**.)
 4. Turn the model selection dial with a screwdriver to set the control box settings to your stove model. The blue light should blink in sequence when the control box is set correctly. Refer to the [Model Selection Settings Table](#) for proper model settings.
 5. Plug control box electric strip to stove junction box. Assure the strip is secure to the junction box, but **Do Not Force the Board In**. (Gently insert the new board and slightly wiggle to test the fit).
 6. Reattach Side access panel to the unit with screws. (Push the stove into the insert afterward if the Stove is an Insert).
 7. Plug the stove into the power source.
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Post-Installation Check

- Verify all connections are secure
 - Ensure all wiring is not in proximity of moving parts
 - Test motor operation before closing panels
 - Check for any unusual noises or vibrations
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Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#)