

VACUUM HOSE KIT PU-VH

INSTALL INSTRUCTIONS

Replaces MPNs: PU-VH

Before Installing

- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
 - Ensure there are no pellets in the hopper assembly
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Installation Steps

1. First, remove the rear access panel from your unit; this may be done using a 5/16" socket or wrench .
2. Remove the two screws that fasten the switch that needs the hose to be replaced. Remove the Vacuum Hose from the switch and secondary port. Keep note of the locations of the locations where the vacuum hose was connected to on both ends.
3. Replace the old hose with the new hose. Ensure the hose does not tangle with the other wires during installation, and that the hose is connected to the correct vacuum switch nipple.
4. Mount the Vacuum switch back in place with screws. Make sure that the switch is in the same orientation as it was before removal.
5. Reattach the rear access panel to your unit with screws.

For more information on the vacuum switch setup, refer to these [instructions](#).

Post-Installation Check

- Verify all connections are secure
- Ensure all wiring is not in proximity of moving parts

- Test motor operation before closing panels
 - Check for any unusual noises or vibrations
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Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#).