

INDUCTION FAN ASSEMBLY KIT0674

INSTALL INSTRUCTIONS

Replaces MPNs: KIT0674

Before Installing

- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
 - Ensure there are no pellets in the hopper assembly
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Installation Steps

1. Turn off and unplug the grill.
2. Remove the hopper service panel by removing the 6 screws located at the top and bottom of the panel and underneath the P.A.L rail.
3. Find the fan housing cover near the front bottom of the grill, just to the left of the orange auger motor.
4. Loosen the screws on the housing.
5. Follow the wires from the fan housing to the wire harness connector. Disconnect the two sets of wires.
6. Remove the screws from the fan cover housing. You may need to use needle-nose pliers on the nuts on the bottom of the housing to be able to remove the screws.
7. Remove the fan housing.
8. Replace with the new fan housing.
9. Replace the screws into the fan housing and tighten them.
10. Re-connect the fan wire harness.
11. Replace the hopper service panel and screw it into place.

Post-Installation Check

- Verify all connections are secure
- Ensure all wiring is not in proximity of moving parts
- Test motor operation before closing panels
- Check for any unusual noises or vibrations

Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#).