

HOPPER LID SWITCH HopSwitch2

INSTALL INSTRUCTIONS

Replaces MPNs: 720055, 23074, HopSwitch2

Before Installing

- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
 - Ensure there are no pellets in the hopper assembly
-

Installation Steps

1. Unplug the power cord from the unit.
 2. Remove the rear and side panel closest to the lower circuit board.
 3. Locate the hopper lid switch.
 4. Follow the wires from the hopper lid switch back to the circuit board and unplug the connector (Pay attention to the way these wires are routed).
 5. Gently pull the switch out of its seated location.
 6. Set the new switch in place & route the connector wires in the same orientation as they were run for the previous switch.
 7. Attach the connector to the board.
 8. Reinstall any previously removed panels.
 9. Plug in the unit's power cord.
-

Post-Installation Check

- Verify all connections are secure
- Ensure all wiring is not in proximity of moving parts

- Test motor operation before closing panels
 - Check for any unusual noises or vibrations
-

Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#).