

HOPPER SWITCH SWITCH HOPSWITCH1-AMP

INSTALL INSTRUCTIONS

Replaces MPNs: HopSwitch1, HLS-2

Before Installing

- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
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Installation Steps

1. Disconnect Power

Unplug the stove from the power outlet.

2. Access the Unit

- Remove the screws securing the wiring access panel to the stove.
- Carefully remove the wiring access panel and set it aside.

3. Remove Old Hopper Switch

- Remove the two screws holding the switch housing in place to the stove.
- Remove the screws from the hopper switch to free the switch from the housing.

4. Disconnect Wiring From Old Switch

- Remove the black plastic cover from the bottom of the switch to expose the wires.
- Loosen the two screws holding the wires to the bottom of the switch.
- Remove the wiring leads of the wiring harness from the hopper switch.

Tip: You can take a photo of the wiring connections for future reference.

5. Connect Wiring to New switch

- Connect the wiring leads from the wiring harness to the new switch's wiring terminals.
- Tighten the two screws to hold the wires to the bottom of the switch.
- Ensure the wires are connected in the same orientation as on the old switch.
- Reattach the black plastic cover to the bottom of the switch.

6. Install New Hopper Switch

- Insert the new switch into the switch housing in the same orientation as the old switch.
- Secure the switch in place with screws.
- Secure the switch housing to the stove

7. Final assembly

Install the wiring access panel onto the stove with the mounting hardware removed prior.

8. Power Connection

Plug the stove into the power outlet to test.



Post-Installation Check

- Verify all connections are secure
- Test sensor operation before closing panels
- Check for any unusual noises or vibrations



Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our contact form.