

# PROOF OF FIRE SWITCH FireSwitch INSTALL INSTRUCTIONS

Replaces MPNs: 720103, 16283, FireSwitch, POF

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## Before Installing

- **ALWAYS** unplug the unit before beginning any work
  - Allow the unit to cool completely if recently used
  - Work in a well-lit area with proper tools
  - Ensure there are no pellets in the hopper assembly
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## Installation Steps

1. Unplug the power cord from the unit.
2. Remove the side panel closest to the exhaust flange.
3. Locate the Proof of Fire switches on the exhaust pipe housing above the exhaust motor.
4. Unplug both spade connectors from the active switch.
5. Using a small flathead screwdriver remove both screws holding the switch plate in place.
6. Install your new switch into the recess.
7. Reinstall both screws.
8. Plug both spade connectors onto the new switch (The orientation of the wires on this switch does not matter).
9. Reinstall the side plate.
10. Plug the power cord back into the unit.

Refer to the [Guide to Switches](#) for more information on the switch.

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## Post-Installation Check

- Verify all connections are secure
  - Ensure all wiring is not in proximity of moving parts
  - Test motor operation before closing panels
  - Check for any unusual noises or vibrations
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## Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#).