

CONVECTION BLOWER Blower1-HP50

INSTALL INSTRUCTIONS

Replaces MPNs: RB-50, HP50S-18

Before Installing

- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
 - Ensure there are no pellets in the hopper assembly
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Installation Steps

1. Disconnect the power from the unit.
 2. Remove the necessary rear and side panels from the stove.
 3. Disconnect both power wires running to the fan motor.
 4. Loosen the 4 Allen bolts attaching the mounting bracket to the stove and remove the fan assembly.
 5. Position the new fan assembly in place and reinstall the 4 previously removed Allen bolts.
 6. Connect the previously removed power wires to the tabs on the new motor.
 7. Reinstall any stove panels that were removed.
 8. Plug in the unit.
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Post-Installation Check

- Verify all connections are secure
- Ensure all wiring is not in proximity of moving parts
- Test motor operation before closing panels
- Check for any unusual noises or vibrations

Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#).