

Door Handle Replacement Instruction Sheet

(for use with models SPC4000, SP22, SP22i, SP1000, SP23, and SP24i)

EACH DOOR HANDLE CAM IS STAMPED WITH A LETTER (A,B,C) WHICH IS SPECIFIC TO YOUR HEATER.
(DOOR HANDLE CAM FOR SPC4000 IS NOT STAMPED)

SPC4000

Key	Part #	Description	Qty
1	83056	3/8" Palnut	1
2	892696	Wooden Door Handle	1
3	86755	Door Handle	1
4	83903	Spring	1
5	83547	Washer	5
6	83546	5/16-18 Jam Nut	1
7	28011	Door Handle Cam	1
8	83338	5/16-18 Lock Nut	1



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Handle Assembly

SP22 / SP22i

Key	Part #	Description	Qty
1	83056	3/8" Palnut	1
2	892696	Wooden Door Handle	1
3	86755	Door Handle	1
4	83903	Spring	1
5	83045	Washer	1
6	86769	Door Boss Pipe	1
7	83546	5/16-18 Jam Nut	2
8	27051	Door Handle Cam (C)	1
9	83338	5/16-18 Lock Nut	1

LOCATE AND USE
Door Handle Cam (C)



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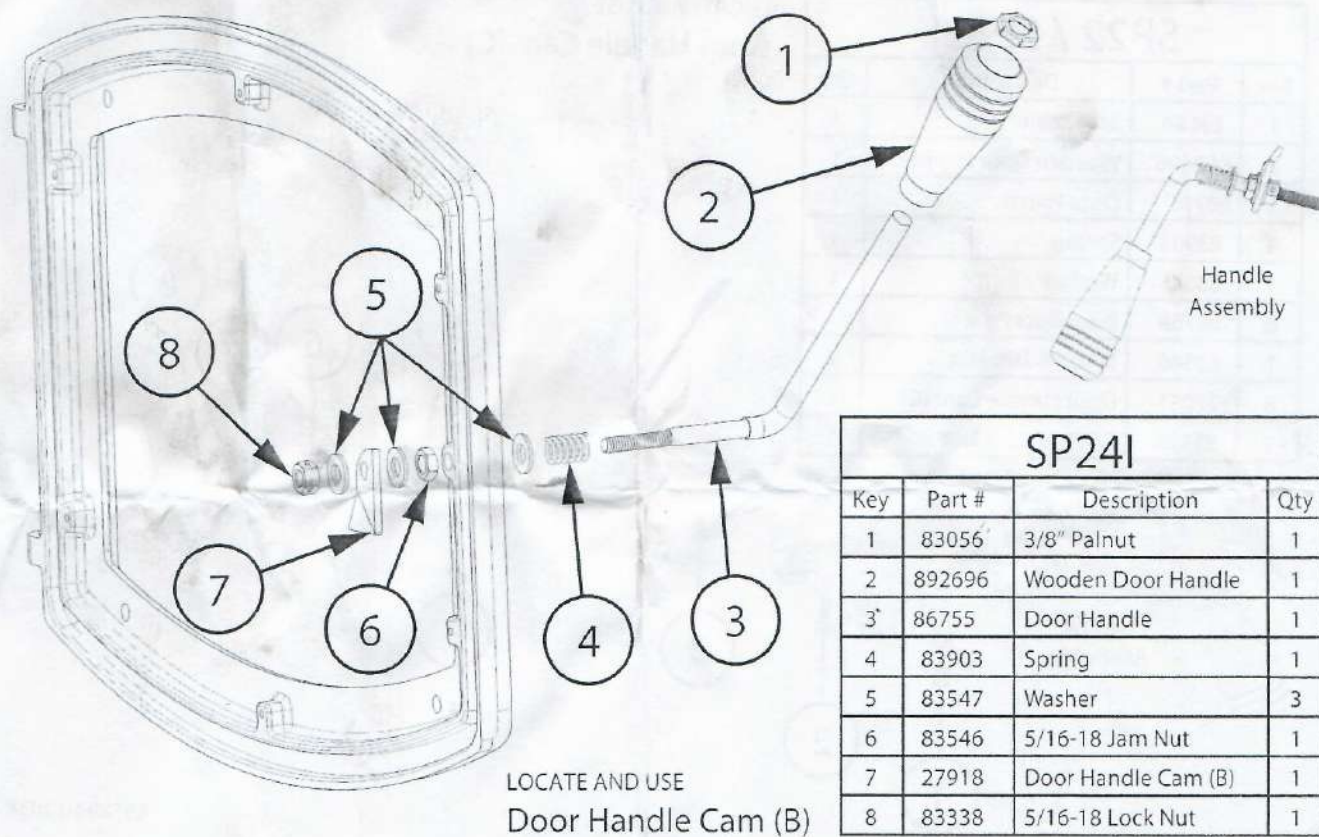
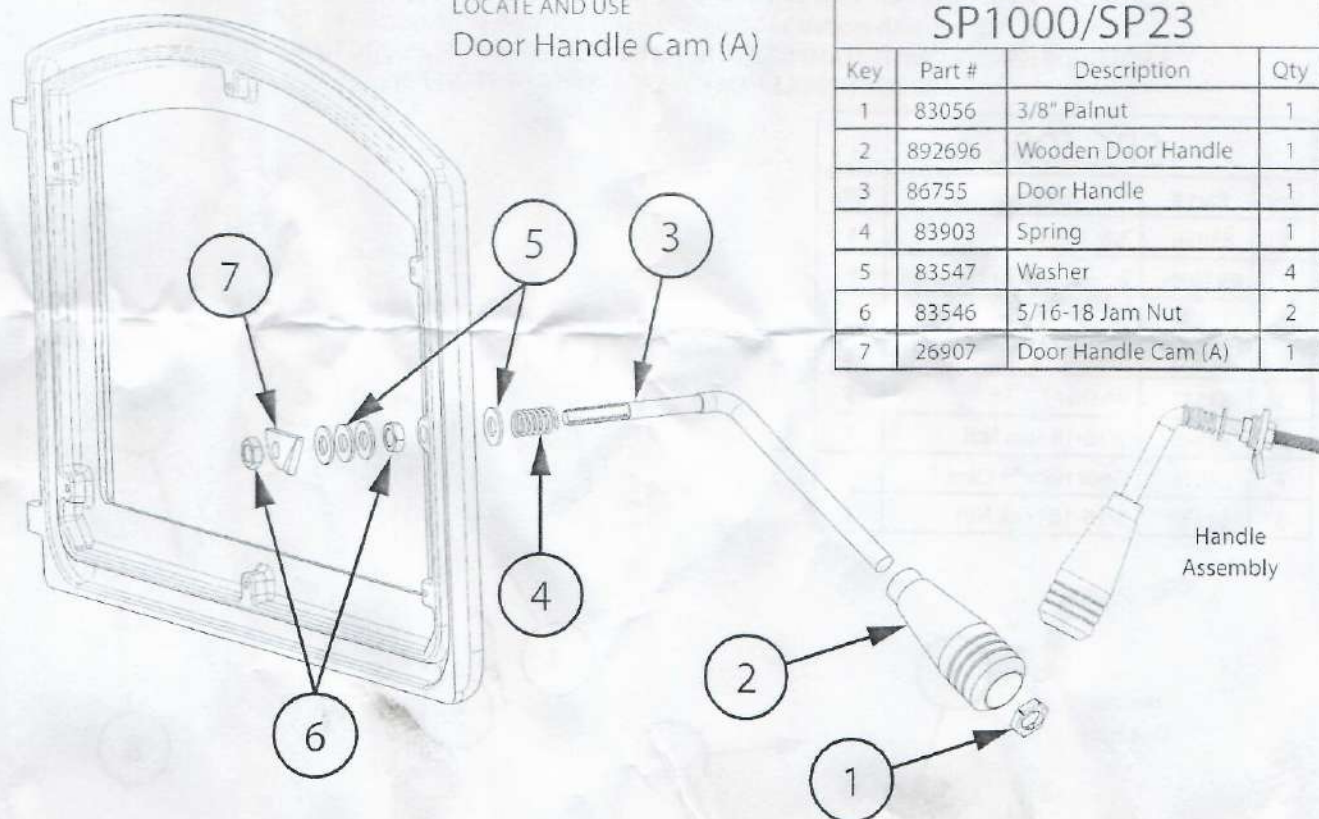
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Handle Assembly

853894-1203K

LOCATE AND USE
Door Handle Cam (A)

SP1000/SP23			
Key	Part #	Description	Qty
1	83056	3/8" Palnut	1
2	892696	Wooden Door Handle	1
3	86755	Door Handle	1
4	83903	Spring	1
5	83547	Washer	4
6	83546	5/16-18 Jam Nut	2
7	26907	Door Handle Cam (A)	1



LOCATE AND USE
Door Handle Cam (B)

SP24I			
Key	Part #	Description	Qty
1	83056	3/8" Palnut	1
2	892696	Wooden Door Handle	1
3	86755	Door Handle	1
4	83903	Spring	1
5	83547	Washer	3
6	83546	5/16-18 Jam Nut	1
7	27918	Door Handle Cam (B)	1
8	83338	5/16-18 Lock Nut	1