

VACUUM/PRESSURE SWITCH 80549

INSTALL INSTRUCTIONS

Replaces MPNs: 80549, 80514, 80621, FS6634-1206, (Tridelta)

Before Installing

- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
 - Ensure there are no pellets in the hopper assembly
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Installation Steps

1. Unplug the stove.
 2. Remove the necessary wiring access panels to gain access to the rear of the unit.
 3. Locate the vacuum/pressure switch.
 4. Disconnect the vacuum hose from the switch. Pay attention to what port the hose connects to on the switch; Some units may have a switch with two ports on it. The hose must be installed on the correct port in order to function properly.
 5. Loosen the mounting screws on the switch and remove the old switch.
 6. Install the new switch to the stove with screws.
 7. Reconnect the vacuum hose to the new switch, ensure the hose is connected to the same port as the old switch.
 8. Reinstall any previously removed wiring access panels.
 9. Plug in the unit.
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Post-Installation Check

- Verify all connections are secure
- Ensure all wiring is not in proximity of moving parts
- Test motor operation before closing panels

- Check for any unusual noises or vibrations
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Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#).