

DISTRIBUTION BLOWER 80472A

INSTALL INSTRUCTIONS

Replaces MPNs: 80442, 69354, 891492, CB36

Before Installing

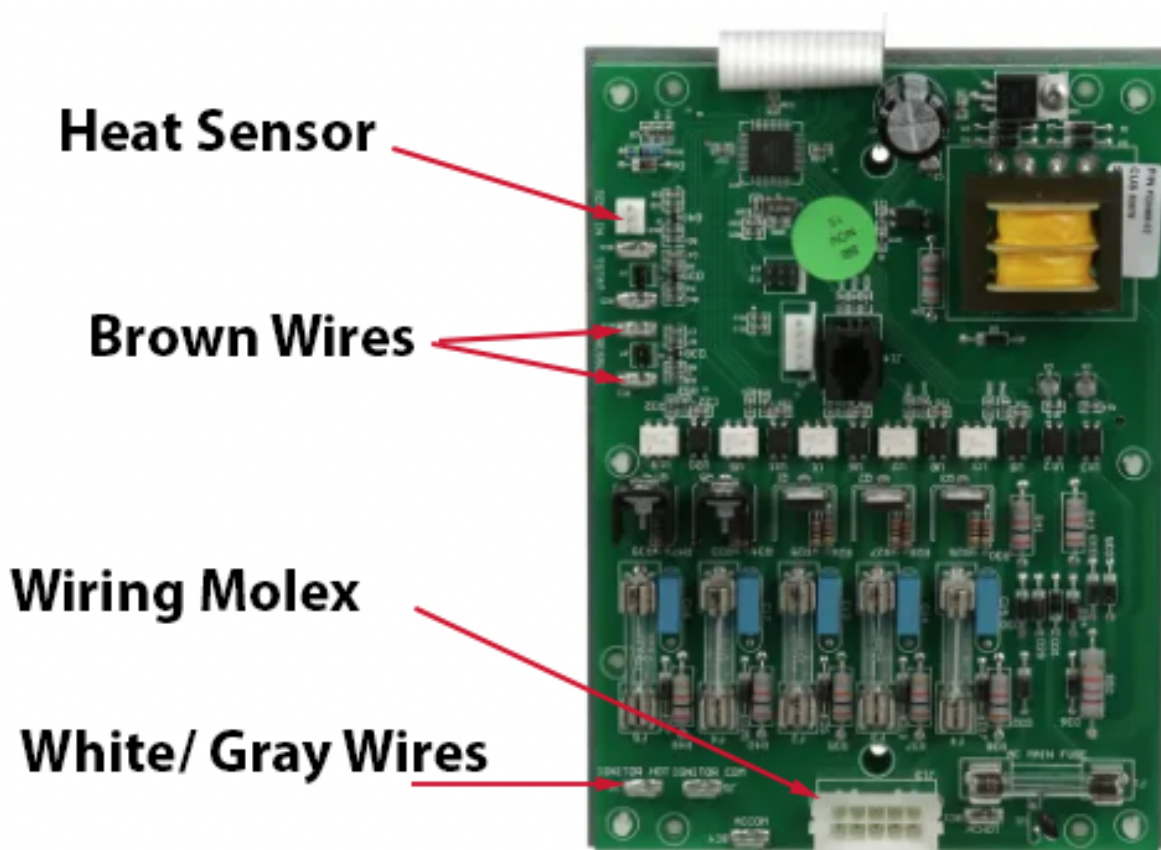
- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
 - Ensure there are no pellets in the hopper assembly
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Installation Steps

1. Unplug the unit from the power source
2. Remove the rear panel, you may need to remove the venting from the unit depending upon your installation
3. Remove the side panel which has the controller.
4. Disconnect all of the wires from the controller and set the panel aside
5. Remove the wires for the blower which is located behind the control area
6. Remove the blower mounting screws from the rear wall of the stove
7. Install your new blower with a new gasket
8. Reconnect the blower wiring
9. Reconnect the wires to the controller and then reinstall the panel. Refer to the following list and diagram for details.
 - Wiring moxex to the moxex fitting.
 - Brown wires to the pressure switch BC3 and BC4 connectors.
 - White and gray wires to igniter tabs at J4 and J5 connectors.
 - Heat sensor to the upper white terminal block .

10. Reconnect rear panel, venting and power cord.

Diagram:



✓ Post-Installation Check

- Verify all connections are secure
- Ensure all wiring is not in proximity of moving parts
- Test motor operation before closing panels
- Check for any unusual noises or vibrations

📞 Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#).