



We have upgraded the Empress FPI's to include the new 5000 series circuit boards.
The Empress FPI will now be shipped with the Mother board, daughter board, control panel and decal.
(Previously the daughter board was shipped with the surround panel).

If you have an old unit and a new panel – you need to purchase the old style daughter board (50-1393) or alternatively you can upgrade both the mother and daughter board with the 50-2088 circuit board kit which includes the Mother board, daughter board, control panel and decal. (Also if you have an old unit and old surround and you want to upgrade you can use this same kit – 50-2088).

If you have a new unit and an old panel, the new unit will come with a new control panel and decal.
You simply replace the old ones with the new ones supplied.

Below shows the old and the new part #'s for the new surrounds and for the replacement parts.

Part #	Description
50-1393	DAUGHTER BOARD 120V (PRE S/N 208162)
50-1397	DAUGHTER BOARD DECAL (PRE S/N 208162)
50-1514	DAUGHTER BOARD CONTROL PANEL W/DECAL (PRE S/N 208162)
50-1392	(50-2088) MOTHER BOARD 120V
50-2088	EMPRESS/MILAN FPI CIRCUIT BOARD KIT
50-1260	EMPRESS CAST SURROUND PANEL - DB (PRE S/N 208162)
50-1261	EMPRESS CAST SURROUND PANEL - AC (PRE S/N 208162)
50-1258	EMPRESS CAST SURROUND PANEL - PAINTED (PRE S/N 208162)
50-2091	DAUGHTER BOARD CONTROL PANEL W/DECAL (START#208161)
50-2090	DAUGHTER BOARD 120V (START#208161)
	DAUGHTER BOARD DECAL (START #208161)
50-2089	MOTHER BOARD 120 V (START#208161)
50-2088	EMPRESS/MILAN FPI CIRCUIT BOARD KIT
50-2138	EMPRESS CAST SURROUND PANEL - P (POST S/N 208161)
50-2139	EMPRESS CAST SURROUND PANEL - DB (POST S/N 208161)
50-2140	EMPRESS CAST SURROUND PANEL - AC (POST S/N 208161)

We have put a sticker on the new Empress FPI unit box and the new panel box.

These instructions come with the unit -

**This unit comes with an improved daughter board, and control panel to attach to the cast surround.
Should your surround come with a daughter board attached; remove the circuit board with control panel from the surround, and install the circuit board with control panel supplied with your unit.**

Sherwood Industries Ltd.