

VACUUM SWITCH 3-20-6866

INSTALL INSTRUCTIONS

Replaces MPNs: 3-20-6866, 3-20-9301, 3-20-3433, SRV8320-003

Before Installing

- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
 - Ensure there are no pellets in the hopper assembly
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Installation Steps

1. Unplug the stove
 2. Remove the rear access panel.
 3. Locate the switch in the rear of the stove. There is a white wire coming from the controller to one side of the switch and there are two light blue wires connected at the terminal on the other side of the switch. These light blue wires run to the igniter and to the feed motor.
 4. Disconnect the white wire and double blue wires from the switch.
 5. Disconnect the air tube.
 6. Replace the old switch with the new switch.
 7. Connect the wires and tube back to the switch. The wires must be connected to the same locations as on the previous switch.
 8. Reattach the rear access panel.
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Post-Installation Check

- Verify all connections are secure
- Ensure all wiring is not in proximity of moving parts

- Test motor operation before closing panels
 - Check for any unusual noises or vibrations
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Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#).