

HOPPER LID SWITCH 3-20-232108

INSTALL INSTRUCTIONS

Replaces MPNs: 3-20-232108

Before Installing

- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
 - Ensure there are no pellets in the hopper assembly
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Installation Steps

1. Unplug the unit from the power source. Ensure that the Pellet Hopper is completely empty beforehand.
2. Unfold the securing tabs in the hopper mount to loosen the gray switch cord.
3. Loosen or unscrew the switch for the hopper mount.
4. Remove the rear or side access panel.
5. Disconnect the red and black wires of the switch cord from the wiring harness.
6. Pull the switch cord up and out of the hopper. The body of the switch will not fit through the wire opening and cannot be removed from the hopper from the bottom.
7. Install your new switch by passing the wires down through the hopper and out the opening
8. Plug the switch wires into the corresponding white wires
9. Secure the switch to the top of the hopper
10. Secure the switch cord via the folding metal tabs.

11. Reattach the access panel.

Replacing the switch is different on various models, adjust the prior steps accordingly based on your model.

Post-Installation Check

- Verify all connections are secure
 - Ensure all wiring is not in proximity of moving parts
 - Test motor operation before closing panels
 - Check for any unusual noises or vibrations
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Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#).