

WIRING HARNESS 23063

INSTALL INSTRUCTIONS

Replaces MPNs: 23063

Before Installing

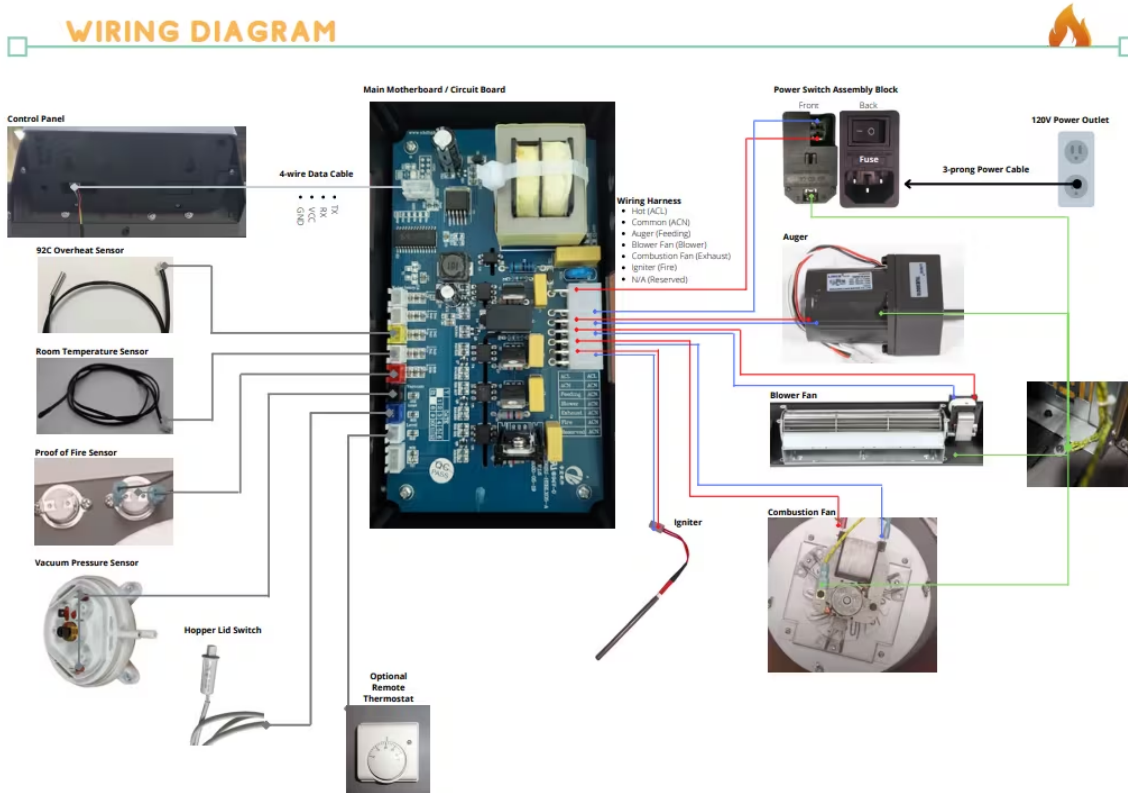
- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
 - Ensure there are no pellets in the hopper assembly
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Installation Steps

1. Unplug the unit's power cord.
2. Remove the side and rear panel closest to the lower circuit board (You may need to remove additional panels as well).
3. Carefully look over the various connections and disconnect each connection one at a time.
4. Replace it with the corresponding connector on the harness. (Refer to the [Wiring Diagram](#) for the connection layout).
5. Reinstall any previously removed panels
6. Plug in the unit's power cord.

Wiring Diagram

Wiring Diagram



✓ Post-Installation Check

- Verify all connections are secure
- Ensure all wiring is not in proximity of moving parts
- Test motor operation before closing panels
- Check for any unusual noises or vibrations

📞 Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#).