

AUGER BUSHING & COLLAR 12021101

INSTALL INSTRUCTIONS

Replaces MPNs: H7311, 12021101

Before Installing

- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
-

Installation Steps

1. Disconnect Power

Unplug the stove from the power outlet.

2. Access the Unit

- Using a wrench or socket remove the screws/bolts attaching the rear access panel to the stove.
- Carefully remove the access panel and set it aside.

3. Disconnect Wiring

Unplug the wiring leads from the wiring harness from the auger motor's wiring terminals.

4. Remove Old Bushing

- Loosen the lock nut on the auger shaft locking collar with a 1/4" allen key
- Slide the old auger motor out of the auger shaft
- Remove the screws or nuts that mount the feed plate to the bottom of the hopper.
- Remove the auger and mounting plate from the stove
- Remove the lock nut that secures the nylon bushing to the plate.

- If your stove uses a brass bushing, this nylon bushing can be used as a replacement

5. Install Auger Motor & New Bushing

- Secure new bushing to the mounting plate with the locknut.
- Install mounting plate to the stove
- Slide the new auger motor into the auger shaft.
- Tighten the lock nut on the auger shaft locking collar to secure the auger motor to the auger shaft.

6. Connect Wiring

- Connect the wiring leads from the wiring harness to the new motor's wiring terminals.
- The motor wiring terminals are non-polarized, so either wire can connect to either terminal.

7. Final assembly

Install the rear access panel onto the stove with the mounting hardware removed prior.

8. Power Connection

Plug the stove into the power outlet to test.



Post-Installation Check

- Verify all connections are secure
- Test motor operation before closing panels
- Check for any unusual noises or vibrations



Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our contact form.