

COMBUSTION BLOWER IMPELLER 1-10-574500A

INSTALL INSTRUCTIONS

Replaces MPNs: 1-10-574500A

Before Installing

- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
 - Ensure there are no pellets in the hopper assembly
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Installation Steps

1. Unplug the unit
 2. Remove the rear access panel(s).
 3. Loosen the screws holding the old combustion blower motor in place and pull out the motor from the stove.
 4. Disconnect the wire to the blower motor and capacitor from the stove. Be mindful of the location and position of each disconnected terminal.
 5. On the combustion motor, remove the nut on the tip of the combustion motor impeller rod and remove the old impeller.
 6. Install the new combustion impeller to the rod.
 7. Fasten the nut back onto the combustion blower impeller rod.
 8. Fasten the motor and capacitor back into the stove.
 9. Reconnect the wires to the motor and capacitor.
 10. Reattach the rear access panel(s) that were removed from the stove.
 11. Plug in the stove.
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Post-Installation Check

- Verify all connections are secure
 - Ensure all wiring is not in proximity of moving parts
 - Test motor operation before closing panels
 - Check for any unusual noises or vibrations
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Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#).