

VACUUM SWITCH HOSE 3-20-6866-AMP

INSTALL INSTRUCTIONS

Replaces MPNs: 1-00-5113574

Before Installing

- **ALWAYS** unplug the unit before beginning any work
 - Allow the unit to cool completely if recently used
 - Work in a well-lit area with proper tools
 - Ensure there are no pellets in the hopper assembly
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Installation Steps

1. Unplug the stove
 2. Remove the rear access panel.
 3. Locate the switch in the rear of the stove. There is a white wire coming from the controller to one side of the switch and there are two light blue wires connected at the terminal on the other side of the switch. These light blue wires run to the igniter and to the feed motor.
 4. Disconnect the air tube from the switch and the secondary orifice.
 5. Connect the new hose back to the switch and secondary orifice.
 6. Reattach the rear access panel.
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Post-Installation Check

- Verify all connections are secure
 - Ensure all wiring is not in proximity of moving parts
 - Test motor operation before closing panels
 - Check for any unusual noises or vibrations
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Support

If you encounter any issues during installation, consult your owner's manual or contact technical support via our [contact form](#).